STEP 1  CONNECT #3 BASES TO #1 UPRIGHTS

STEP 2  CONNECT #7 BASES WITH SUPPORTS TO #1 UPRIGHTS

STEP 3  SLIDE 2 T BOLTS PER SIDE ON #1 UPRIGHTS. ATTACH #2 CROSSBAR TO #1 UPRIGHTS

STEP 4  (SEE DETAIL ABOVE)
USING 2 #5 BRACKETS PER ARM #4
ATTACH 2 ARMS FROM BOTTOM UP, DO NOT ATTACH TOP 2 YET

STEP 5  SLIDE 2 T BOLTS PER SIDE ON #1 UPRIGHTS. ATTACH #2 CROSSBAR TO #1 UPRIGHTS

STEP 6  USING 2 #5 BRACKETS PER ARM #4
ATTACH LAST 2 ARMS

DETAIL #5 BRACKETS [8]